



# eRMS

## Equipment Recipe Management System

**DETECT**  
ANALYZE  
PREDICT  
ADAPT

### **Equipment Recipe Management Improves Quality and Engineering Productivity**

For semiconductor, FPD and LCD manufacturers, maximizing equipment performance through effective recipe management and associated parameters minimizes operator errors, reduces costs and provides engineers with the competitive edge they need to succeed in quality-demanding semiconductor and flat panel display manufacturing environments. Thanks to BISTel's highly efficient eRMS, engineers can more easily track changes in recipes and parameters with powerful tools that enable recipe version control, and recipe comparison within and between equipment and function change history.

### **Flexible, Efficient and User-Friendly eRMS for Better Fab-wide Operations Management**

Selecting the wrong recipe ID can set invalid recipe parameter values, which may in turn lead to a disruption or downtime in wafer or panel production, resulting in costly material scraps and significant financial losses. In addition, process engineers are often responsible for recipe editing, copying and distributing recipe files to and from equipment using USB drives. Managing recipes in this manner is a risky, and laborious process that decreases equipment and overall engineering productivity. BISTel eRMS workflow engine lets engineers customize and modify applications for equipment recipes and parameters without ever shutting down the system. eRMS recipe and equipment mapping provide greater flexibility to accommodate complex selection requirements. With eRMS, engineers can also validate, download and upload recipes and parameters more effectively, reducing material reworks and scraps, enabling equipment and processes to perform at peak.

### **Intelligent Manufacturing**

BISTel's intelligent manufacturing solutions are shaping the factory of the future, improving costs, operational efficiencies, and quality across factories by connecting the manufacturing ecosystem to better detect, analyze, predict, and adapt real-time to changing manufacturing conditions. BISTel solutions collect, manage, and analyze data, monitor the health of machines and equipment, optimize process flows, and identify root cause failures to mitigate risk in manufacturing. The release of BISTel's intelligent manufacturing solution includes advanced machine learning, industry leading analytics, predictive, and continuous improvement applications that accelerate the road to smart manufacturing.

## Markets Served

Semiconductor Manufacturing  
Semiconductor Equipment Manufacturers  
Flat Panel Display Manufacturing  
PCB/SMT | Biotech  
LED Manufacturing

### Key Benefits

- Improved quality
- Reduced error rates and scraps
- Increased engineer productivity
- Fab-wide recipe management efficiencies
- Recipe validation for improved quality
- Automated parameter-based recipe control

### Key Features

- Centralized database collects and manages all recipes
- Parameter-based recipe control
- Recipe validation and interdiction
- Unlimited recipe revision control
- Global data sharing - Once a recipe is set up, and stored, all EES applications can use the information, eliminating duplication of recipe definitions
- eRMS supports Recipe Data Library (RDL) in formatted and un-formatted types of equipment model
- eRMS is compliant to SEMI E42 standard
- Framework-based solution for greater efficiency

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## Fab-wide Recipe Management Operations

CIM and/or MES system focus only on the management of Recipe IDs (PPID) associated with products, steps and equipment. Recipe management of recipe files for each individual equipment is also important for effective fab-wide operational management.

### Centralized Control

- Recipe up/download
- Recipe comparison
- Revision history management interdiction

### FAB-centric Integration

- Full download
- Integration (eR2R, eFDC)
- Simple parameter base control

### Parameter-based Control

- Parameter-based control
- RaP support (E139)

Recipe ID	Recipe Name	Recipe Type	Recipe Status
PPID001	Recipe 01	COUPPLA	OK
PPID002	Recipe 02	COUPPLA	OK
PPID003	Recipe 03	COUPPLA	OK
PPID004	Recipe 04	COUPPLA	OK
PPID005	Recipe 05	COUPPLA	OK
PPID006	Recipe 06	COUPPLA	OK
PPID007	Recipe 07	COUPPLA	OK
PPID008	Recipe 08	COUPPLA	OK
PPID009	Recipe 09	COUPPLA	OK
PPID010	Recipe 10	COUPPLA	OK
PPID011	Recipe 11	COUPPLA	OK
PPID012	Recipe 12	COUPPLA	OK
PPID013	Recipe 13	COUPPLA	OK
PPID014	Recipe 14	COUPPLA	OK
PPID015	Recipe 15	COUPPLA	OK
PPID016	Recipe 16	COUPPLA	OK
PPID017	Recipe 17	COUPPLA	OK
PPID018	Recipe 18	COUPPLA	OK
PPID019	Recipe 19	COUPPLA	OK
PPID020	Recipe 20	COUPPLA	OK

Registering base information about a specification, based on each parameter

Recipe ID	Recipe Name	Recipe Type	Recipe Status	Recipe Parameters
PPID001	Recipe 01	COUPPLA	OK	Param 1, Param 2, Param 3
PPID002	Recipe 02	COUPPLA	OK	Param 1, Param 2, Param 3
PPID003	Recipe 03	COUPPLA	OK	Param 1, Param 2, Param 3
PPID004	Recipe 04	COUPPLA	OK	Param 1, Param 2, Param 3
PPID005	Recipe 05	COUPPLA	OK	Param 1, Param 2, Param 3
PPID006	Recipe 06	COUPPLA	OK	Param 1, Param 2, Param 3
PPID007	Recipe 07	COUPPLA	OK	Param 1, Param 2, Param 3
PPID008	Recipe 08	COUPPLA	OK	Param 1, Param 2, Param 3
PPID009	Recipe 09	COUPPLA	OK	Param 1, Param 2, Param 3
PPID010	Recipe 10	COUPPLA	OK	Param 1, Param 2, Param 3
PPID011	Recipe 11	COUPPLA	OK	Param 1, Param 2, Param 3
PPID012	Recipe 12	COUPPLA	OK	Param 1, Param 2, Param 3
PPID013	Recipe 13	COUPPLA	OK	Param 1, Param 2, Param 3
PPID014	Recipe 14	COUPPLA	OK	Param 1, Param 2, Param 3
PPID015	Recipe 15	COUPPLA	OK	Param 1, Param 2, Param 3
PPID016	Recipe 16	COUPPLA	OK	Param 1, Param 2, Param 3
PPID017	Recipe 17	COUPPLA	OK	Param 1, Param 2, Param 3
PPID018	Recipe 18	COUPPLA	OK	Param 1, Param 2, Param 3
PPID019	Recipe 19	COUPPLA	OK	Param 1, Param 2, Param 3
PPID020	Recipe 20	COUPPLA	OK	Param 1, Param 2, Param 3

Managing registered parameters with batch processing

Recipe ID	Recipe Name	Recipe Type	Recipe Status	Recipe Parameters
PPID001	Recipe 01	COUPPLA	OK	Param 1, Param 2, Param 3
PPID002	Recipe 02	COUPPLA	OK	Param 1, Param 2, Param 3
PPID003	Recipe 03	COUPPLA	OK	Param 1, Param 2, Param 3
PPID004	Recipe 04	COUPPLA	OK	Param 1, Param 2, Param 3
PPID005	Recipe 05	COUPPLA	OK	Param 1, Param 2, Param 3
PPID006	Recipe 06	COUPPLA	OK	Param 1, Param 2, Param 3
PPID007	Recipe 07	COUPPLA	OK	Param 1, Param 2, Param 3
PPID008	Recipe 08	COUPPLA	OK	Param 1, Param 2, Param 3
PPID009	Recipe 09	COUPPLA	OK	Param 1, Param 2, Param 3
PPID010	Recipe 10	COUPPLA	OK	Param 1, Param 2, Param 3
PPID011	Recipe 11	COUPPLA	OK	Param 1, Param 2, Param 3
PPID012	Recipe 12	COUPPLA	OK	Param 1, Param 2, Param 3
PPID013	Recipe 13	COUPPLA	OK	Param 1, Param 2, Param 3
PPID014	Recipe 14	COUPPLA	OK	Param 1, Param 2, Param 3
PPID015	Recipe 15	COUPPLA	OK	Param 1, Param 2, Param 3
PPID016	Recipe 16	COUPPLA	OK	Param 1, Param 2, Param 3
PPID017	Recipe 17	COUPPLA	OK	Param 1, Param 2, Param 3
PPID018	Recipe 18	COUPPLA	OK	Param 1, Param 2, Param 3
PPID019	Recipe 19	COUPPLA	OK	Param 1, Param 2, Param 3
PPID020	Recipe 20	COUPPLA	OK	Param 1, Param 2, Param 3

Analyzing recipe versions, based on each parameter

Recipe ID	Recipe Name	Recipe Type	Recipe Status	Recipe Parameters
PPID001	Recipe 01	COUPPLA	OK	Param 1, Param 2, Param 3
PPID002	Recipe 02	COUPPLA	OK	Param 1, Param 2, Param 3
PPID003	Recipe 03	COUPPLA	OK	Param 1, Param 2, Param 3
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PPID005	Recipe 05	COUPPLA	OK	Param 1, Param 2, Param 3
PPID006	Recipe 06	COUPPLA	OK	Param 1, Param 2, Param 3
PPID007	Recipe 07	COUPPLA	OK	Param 1, Param 2, Param 3
PPID008	Recipe 08	COUPPLA	OK	Param 1, Param 2, Param 3
PPID009	Recipe 09	COUPPLA	OK	Param 1, Param 2, Param 3
PPID010	Recipe 10	COUPPLA	OK	Param 1, Param 2, Param 3
PPID011	Recipe 11	COUPPLA	OK	Param 1, Param 2, Param 3
PPID012	Recipe 12	COUPPLA	OK	Param 1, Param 2, Param 3
PPID013	Recipe 13	COUPPLA	OK	Param 1, Param 2, Param 3
PPID014	Recipe 14	COUPPLA	OK	Param 1, Param 2, Param 3
PPID015	Recipe 15	COUPPLA	OK	Param 1, Param 2, Param 3
PPID016	Recipe 16	COUPPLA	OK	Param 1, Param 2, Param 3
PPID017	Recipe 17	COUPPLA	OK	Param 1, Param 2, Param 3
PPID018	Recipe 18	COUPPLA	OK	Param 1, Param 2, Param 3
PPID019	Recipe 19	COUPPLA	OK	Param 1, Param 2, Param 3
PPID020	Recipe 20	COUPPLA	OK	Param 1, Param 2, Param 3

Managing specification versions, based on each parameter

### Recipe Data Library (RDL)

- Supports both formatted & un-formatted recipe body structure types
- Supports up to 60 types of RDL for different equipment models
- Proven to be effective and can be applied easily

### Recipe Execution

- Query Recipe Directory uploads the directory of currently running process programs
- Download Recipe Body of a recipe to the equipment
- Upload Recipe Body of a recipe from equipment
- Delete a recipe from equipment
- Select the mapped recipe(s) from the contexts supplied by the user
- Select the mapped equipment or the list of equipment supplied by the user

### Recipe Validation/Verification

- Validate Sequence Recipe running on the equipment
- Validate recipe parameters set value on the equipment
- Validate the equipment constants
- Query status variable to the equipment workflow control

### Workflow Control

- Allows users to customize the recipe execution business logic
- Allows users to add new features to the eRMS
- Allows users to integrate to the legacy applications